Steps	time per step	cost of time	materials, parts	materials price
create machine readable outline for cutting via abrasive water jet	5	35		
Crippen ShtMtl cuts outline inches				
Henry buys steel 3/4" (Luling)			14	5
purchase new steel 3/4 thick	0	25		
zinc plating by brush cathode	6	35		
zinc lbs.			1	3
zinc acid bath oz			6	0.75
cut and weld	6	35		
install notes (install by Henry)	0.5	25		
design fee			1	500
total ranch gate art				